

Variable Frequency Drive



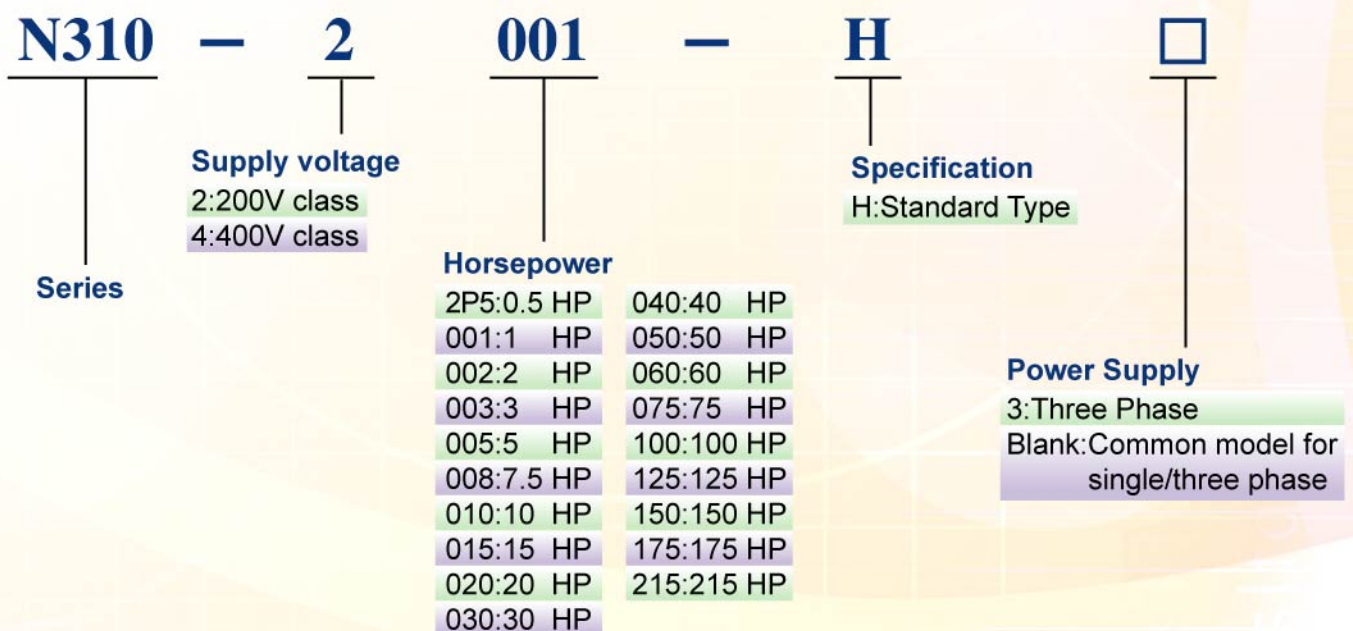
N310 Series



Product Features

- Wide power range from 0.5~215HP(0.4~160kW)
- Built-in advanced Flux Vector Control, speed control range1:100(0.5~50Hz)
- Ultra Low Noise Operation with Built-in SOFT-PWM
- Higher reliability and environment immunity with coated PCB.
- Built-in RS485 communication.
- Global communication options such as: Profibus DP, DeviceNet™
- 5 digit 7 segment removable keypad with standard RJ45 interface
- Copy unit option, is available for parameter copy.
- PID Control Function is Built-in.

Definition of model



Application



Flat Knitting Machine

Application for Textile Machine

- **High Environment Immunity**
 - 5.5Kw below, Heat sink outside designing for textile environment
 - Less trip at Low Voltage
 - Coated PCB for Higher Reliability
- **High Performance**
 - High braking ability without optional braking resistor
 - High torque at low speed
 - Fast response time
- **Economic**
 - Remote keypad with popular RJ-45 Cable



Gloves Knitting Machine



Socks Knitting Machine



Comber Machine



CNC Grinding Machine

Application for Cutting Machine

- **High Performance**
 - 32 Bits CPU Control
 - 0~400Hz Output
 - Vector Control, high torque at low speed, output frequency smoothly
 - V/F mode & Vector mode switching
 - Remote keypad with popular RJ-45 Cable
 - AVR Function
- **High Environment Immunity**
 - 5.5Kw below, Heat sink outside designing for humid environment
 - Less trip at low voltage
 - Excellent Stall Prevention



Carving Machine



Lathes, Automatic Machine



Saw Machine

Product Specifications

Single / Three phase, 200-240V model

N310-□□□□-□□	20P5	2001	2002	2003
Horsepower (HP)	0.5	1	2	3
Max Applicable Motor Output (KW)	0.4	0.75	1.5	2.2
Rated Output Current (A)	3.1	4.5	7.5	10.5
Rated Capacity (KVA)	1.2	1.7	2.9	4.0
Max. Input Voltage	Single/Three Phase: 200~240V +10% -15%, 50/60Hz ± 5%			
Max. Output Voltage	Three Phase: 200~240V			
Input Current (A)	8.5/4.5	12/6.5	16/11	23.9/12.5
Net Weight (KG)	1.4	1.4	2.5	4.0
Allowable momentary power loss time (second)	1.0	1.0	2.0	2.0

Three phase, 380 - 480V model

N310-□□□□-□□	4001	4002	4003	4005	4008	4010	4015
Horsepower (HP)	1	2	3	5	7.5	10	15
Max Applicable Motor Output (KW)	0.75	1.5	2.2	3.7	5.5	7.5	11
Rated Output Current (A)	2.3	3.8	5.2	8.8	13.0	17.5	25
Rated Capacity (KVA)	1.7	2.9	4.0	6.7	9.9	13.3	19.1
Max. Input Voltage	Three phase:380~480V +10% -15%, 50/60Hz ± 5%						
Max. Output Voltage	Three Phase: 380~480V						
Input Current (A)	4.2	5.6	7.3	11.6	17	23	31
Net Weight (KG)	2.4	2.5	3.8	4.0	4.0	7.0	7.0
Allowable momentary power loss time (second)	1.0	1.0	2.0	2.0	2.0	2.0	2.0

N310-□□□□-□□	4020	4030	4040	4050	4060	4075
Horsepower (HP)	20	30	40	50	60	75
Max Applicable Motor Output (KW)	15	22	30	37	45	55
Rated Output Current (A)	32	48	64	80	96	128
Rated Capacity (KVA)	27.4	41	54	68	82	110
Max. Input Voltage	Three phase:380~480V +10% -15%, 50/60Hz ± 5%					
Max. Output Voltage	Three Phase: 380~480V					
Input Current (A)	38	56	75	92	112	142
Net Weight (KG)	12	13	30	30	46	46
Allowable momentary power loss time (second)	2.0	2.0	2.0	2.0	2.0	2.0

N310-□□□□-□□	4100	4125	4150	4175	4215
Horsepower (HP)	100	125	150	175	215
Max Applicable Motor Output (KW)	75	90	100	125	160
Rated Output Current (A)	151	189	231	267	304
Rated Capacity (KVA)	115	144	176	203	232
Max. Input Voltage	Three phase:380~480V +10% -15%, 50/60Hz ± 5%				
Max. Output Voltage	Three Phase: 380~480V				
Input Current (A)	175	218	266	308	350
Net Weight (KG)	50	85	85	86	135
Allowable momentary power loss time (second)	2.0	2.0	2.0	2.0	2.0

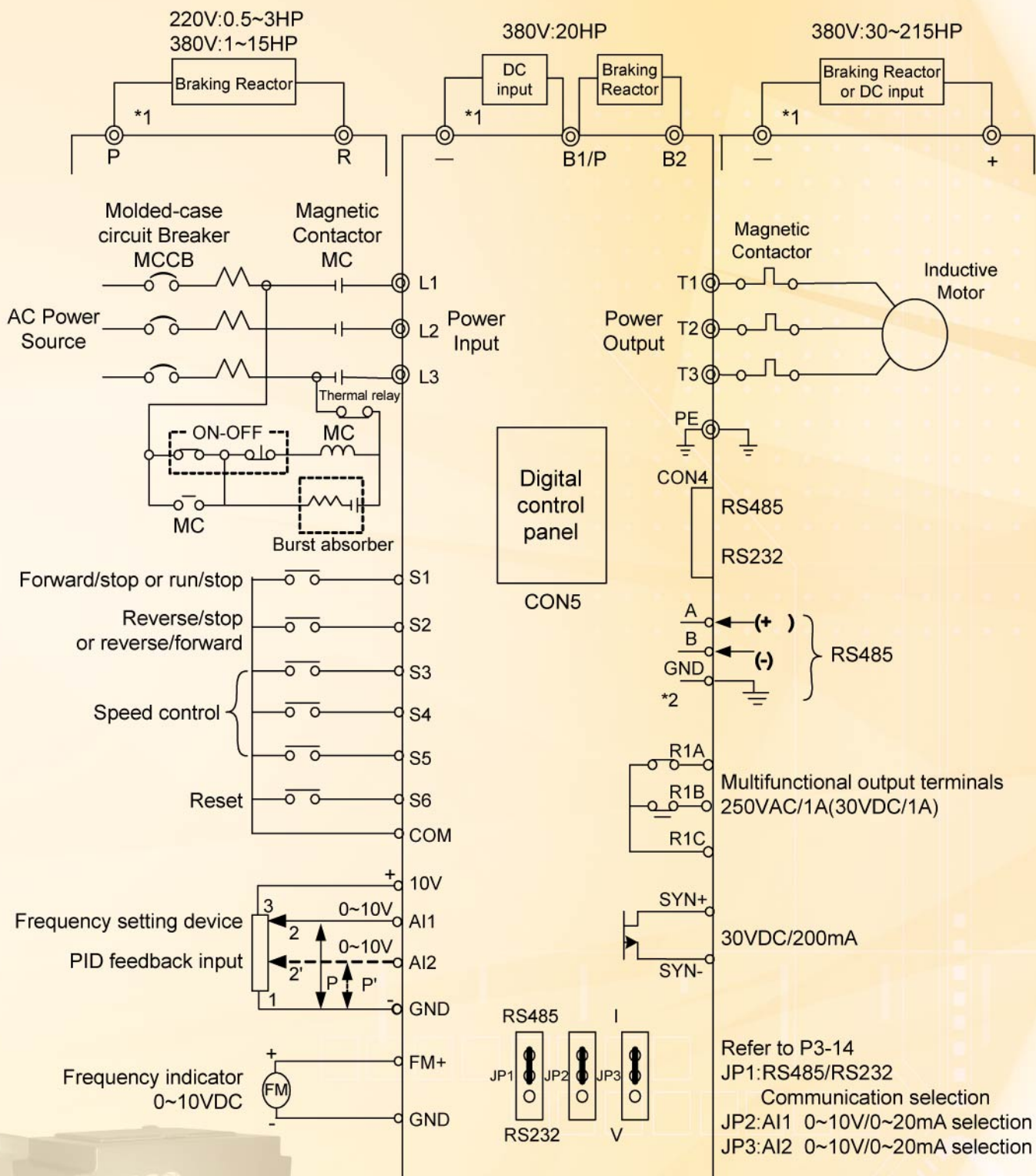
General Specifications

Item		N310 TYPE
Control Mode		V/F or Current Vector Control
Frequency Control	Range	0.01~400.00 Hz
	Start control torque	150%/1Hz (Vector)
	Speed control range	1:100 (Vector)
	Speed Control Precision	±0.5% (Vector)
	Setting resolution	Digital: 0.01Hz (Note*1), Analog: 0.06Hz/ 60Hz (10bits)
	Keypad setting	Set directly with ▲▼ keys or the VR on the keypad
	Display Function	Five digital LED and status indicator; display frequency/ line speed/ DC voltage/ Output voltage/ Current/ Rotation direction/ Inverter parameter/ Fault Log/ Program Version/ Heat sink temperature/PID feed back
	External signal setting	External potentiometer 0-10V/ 0-20mA Provides up/down controls, speed control or automatic procedure control with multifunctional contacts on the terminal block (TM2)
	Frequency Limit Function	Upper/lower frequency limits and three programmable skip frequencies
	Carrier frequency	1 ~ 15 kHz
General Control	V/F pattern	18 fixed patterns, 1 programable curve
	Acc/Dec control	Two-stage Acc/Dec time (0.1 - 3,600 seconds) and four-stage S curves (refer to descriptions on 10-07..)
	Multifunction analog output	5 functions (refer to description on 2-12)
	Multifunction input	23 functions (refer to description on 01-00~01-05)
	Multifunction output	14 functions (refer to description on 01-09~01-10)
	Other Functions	Momentary Power Loss Restart, Speed Search, Overload Detection, 16 preset speeds, Acc/Dec Switch (2 Stages), S Curves, 3-wire Control, PID control, torque boost, Slip Compensation, Frequency Upper/ Lower Limit, Auto energy saving, Modbus slave and PC/PDA Link, Auto Restart, Encoder input.
	Communication Control	Control by RS232 or RS485 One to one or one to many (RS485 ONLY) control. BAUD RATE/STOP BIT/PARITY/bit can be set
Braking Torque		About 20%, the model below 20HP with built-in braking transistor and the specified external braking resistors can provide 100%
Operation temperature		14-120°F (-10 ~ 50°C) (Note*2)
Storage temperature		4-140°F (-20 ~ 60°C)
Humidity		0-95% Relative Humidity (Non-condense)
Vibration		1G (9.8m/s ²)
Enclosure		IP20
Protective Functions	Overload protection	The relays to protect the motor (the curve can be set) and the inverter (150 % / 1 min)
	Over Voltage	200V class: DC Voltage > 410V 400Vclass: DC Voltage > 820V
	Under Voltage	200V class: DC Voltage < 190V 400Vclass: DC Voltage < 380V
	Momentary Power Loss Restart	Restart can be initiated with spin start after momentary power loss in Max 2 sec.
	Stall Prevention	Stall prevention for Acceleration/ Deceleration/ Operation.
	Short-circuit output terminal	Electronic Circuit Protection
	Grounding Fault	Electronic Circuit Protection
	Other Function	Protection for overheating of heat sink, over torque detection, error contact control, reverse prohibit, prohibit for direct start after power up and error recovery, parameter lock up.

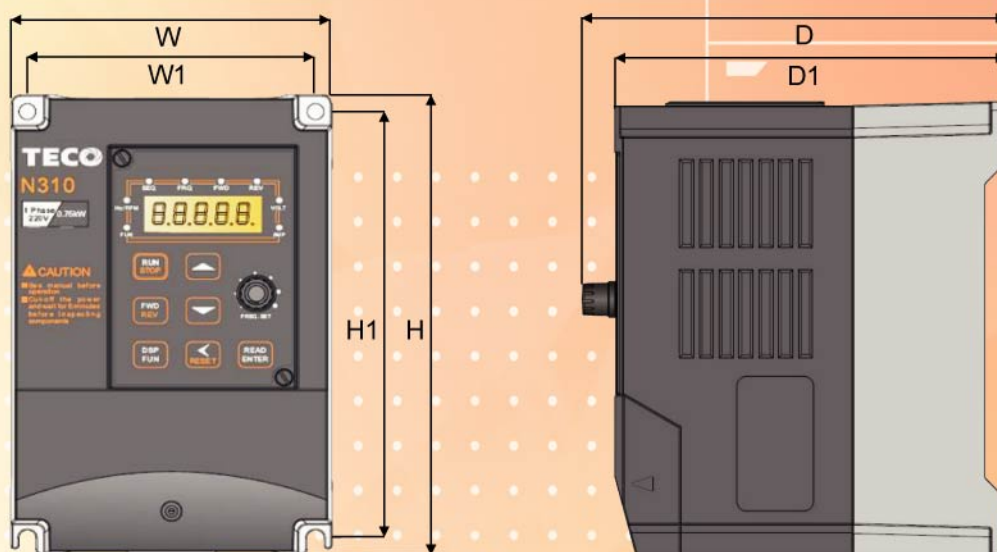
※ Note 1: Frequency control resolution up to 0.01 Hz.

※ Note 2: 14-120°F (-10 ~ 50°C) without dustproof cover, 14-104°F (-10 ~ 40°C) with dustproof cover.

Wiring diagram



Dimension



Unit:mm(inch)

Model	W	H	D	W1	H1	D1	Cooling	
							Natural	Fan
N310-20P5-H	107(4.21)	162(6.37)	150(5.9)	96(3.78)	150(5.9)	138.5(5.45)	V	
N310-2001-H	107(4.21)	162(6.37)	150(5.9)	96(3.78)	150(5.9)	138.5(5.45)	V	
N310-2002-H	149(5.86)	184(7.24)	164.3(6.46)	138(5.43)	174(6.85)	153(6.02)	V	
N310-2003-H	149(5.86)	184(7.24)	164.3(6.46)	138(5.43)	174(6.85)	153(6.02)		V
N310-4001-H3	149(5.86)	184(7.24)	164.3(6.46)	138(5.43)	174(6.85)	153(6.02)	V	
N310-4002-H3	149(5.86)	184(7.24)	164.3(6.46)	138(5.43)	174(6.85)	153(6.02)	V	
N310-4003-H3	149(5.86)	184(7.24)	164.3(6.46)	138(5.43)	174(6.85)	153(6.02)	V	
N310-4005-H3	149(5.86)	184(7.24)	164.3(6.46)	138(5.43)	174(6.85)	153(6.02)	V	
N310-2003-H	185(7.28)	215(8.46)	173.8(6.84)	174(6.85)	205(8.07)	162.2(6.38)		V
N310-4005-H3	185(7.28)	215(8.46)	173.8(6.84)	174(6.85)	205(8.07)	162.2(6.38)		V
N310-4008-H3	185(7.28)	215(8.46)	173.8(6.84)	174(6.85)	205(8.07)	162.2(6.38)		V
N310-4010-H3	185(7.28)	215(8.46)	173.8(6.84)	174(6.85)	205(8.07)	162.2(6.38)		V
N310-4010-H3	200(7.88)	300(11.81)	199(7.83)	186(7.32)	286(11.26)	187(7.36)		V
N310-4015-H3	200(7.88)	300(11.81)	199(7.83)	186(7.32)	286(11.26)	187(7.36)		V
N310-4020-H3	265(10.43)	360(14.17)	249.6(9.82)	245(9.64)	340(13.38)	237.5(9.35)		V
N310-4030-H3	265(10.43)	360(14.17)	249.6(9.82)	245(9.64)	340(13.38)	237.5(9.35)		V
N310-4040-H3	269.2(10.59)	553.1(21.77)	303.8(11.96)	Top:210(8.26) Bottom:180(7.08)	530(20.86)	291.9(11.49)		V
N310-4050-H3	269.2(10.59)	553.1(21.77)	303.8(11.96)	Top:210(8.26) Bottom:180(7.08)	530(20.86)	291.9(11.49)		V
N310-4060-H3	308.2(12.13)	652.6(25.69)	308.8(12.15)	Top:250(9.84) Bottom:220(8.66)	630(24.8)	296.9(11.68)		V
N310-4075-H3	308.2(12.13)	652.6(25.69)	308.8(12.15)	Top:250(9.84) Bottom:220(8.66)	630(24.8)	296.9(11.68)		V
N310-4100-H3	344(13.54)	630(24.80)	250(9.84)	610(24.02)	340(13.38)	325(12.80)		V
N310-4125-H3	459(18.07)	790(31.10)	320(12.60)	760(29.92)	340(13.38)	325(12.80)		V
N310-4150-H3	459(18.07)	790(31.10)	320(12.60)	760(29.92)	340(13.38)	325(12.80)		V
N310-4175-H3	459(18.07)	790(31.10)	320(12.60)	760(29.92)	340(13.38)	325(12.80)		V
N310-4215-H3	459(18.07)	790(31.10)	320(12.60)	760(29.92)	340(13.38)	325(12.80)		V